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General

All cables must be designed to work at least under the following environmental conditions:

- Absolute maximum air temperature with a return period of 50 years (1951-2005): 40°C
- Absolute minimum air temperature with a return period of 50 years (1951-2005): -34°C
- Mean air temperature in January (1971-2000): between -8°C and +6°C
- Mean air temperature in July (1971-2000): between +6°C and +22°C
- Maximum snow cover depth with a return period of 50 years (1951-2005): 500 cm
- Maximum snow load with a return period of 50 years (1951-2005): 15KN/m²
- Maximum ice thickness: 5 12.5cm (depending on cable thickness)
- Mean annual wind power density at 10 m (1994-2001): max: 450W/m²
- Mean annual wind power density at 50 m (1994-2001): max. 850W/m²
- Mean annual wind speed at 10 m (1994-2001): max: 5 m/s
- Mean annual wind speed at 50 m (1994-2001): max: 5 m/s

4F G.657 ADSS micro with minimum 50m span in medium load

Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry.

Cable type	Application
4F ADSS micro	Self-supporting aerial installation

Cable Description

- Optical fibres must be housed in outer jacket and used as optical communication medium
- Water blocking aramid yarns must be used in the cable core to prevent it from water ingress
- LSZH (Low smoke, Zero halogen,) outer sheath must be extruded around the cable, EU certificate for in-building installation must be provided.
- Does not need to have length signs every meter
- Maximum reel weight 50kg, optimum reel weight 25kg (can be packed in cardboxed reels).

Quality

The supplier must ensure a stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS.

Reliability

Initial and periodic qualification tests for raw material and cable product must be performed to assure the cable's performance and durability in the field environment.

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-3-20	Optical fibre cables-part 3-20: Outdoor cables-Family specification for optical self-supporting aerial communication cables

Life Time

Optical fibre cables offered in compliance with this specification must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Optical fibres

Parameter	Specification
MFD (1310nm)	8.8±0.4μm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm

Core/cladding concentricity error	≤ 0.5µm
Coating/cladding concentricity error	≤ 12.0μm
Cladding non-circularity	≤ 0.7%
Cut off wavelength	λcc ≤1260nm
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)
Polarization mode dispersion maximum individual fibre	0.1ps/km
Polarization mode dispersion link value	<=0,06 ps/km
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.092ps/nm²·km

Technical Characteristics

- High-integrated coloured bare fibre design
- Aramid yarn as strength member making cable have excellent tensile strength performance
- The outer jacket material has many advantages such as anti-corrosion, waterproof, antiultraviolet radiation, flame-retardant and harmless to environment etc.

Dimensions and Descriptions

Items	Contents	Descriptions
Ontical Fibra	Counts	4
Optical Fibre	Fibre Type	ITU-T G.657A1
Strength Member	Material	Water blocking aramid yarns
	Material	HDPE, LSZH, UV resistant
Outer Sheath	Colour Code	Black
	Thickness(mm)	0.75
Cable Diameter(mm) Approx.		=<3.2mm
Cable Weight(kg/km) Approx.		13

Mechanical and Environmental Performance

Span(M)	Tensile performance(N)		Crush(N/100mm)
	Short term	Long term	Short term
50	750	250	50

Environmental and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
27.07	0	1	-40~+70°C
Operation temperature		-25°C ~ +60°C	
Installation temperature		-10°C ~ +50°C	
Storage & transportation temperature		-30°C ~ + 60°C	

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Item	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 25m. Duration time: 1min.	Additional attenuation: ≤0.4B after test No damage to outer jacket
Crush	IEC 60794-1-2-E3 Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.4B after test No damage to outer jacket
Impact	Radius: 300mm Impact energy: 1 Impact number: 1 Impact points:3	Additional attenuation: ≤0.4B No damage to outer jacket
Bend	IEC 60794-1-2-E11A Mandrel radius:10*D Turns: 5 Cycles: 5	Additional attenuation: ≤0.4B No damage to outer jacket
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 30 Load: 20	Additional attenuation: ≤0.4B No damage to outer jacket
Torsion	$\begin{array}{c} \underline{\text{IEC 60794-1-2-E7}} \\ \text{Cycles:10} \\ \text{Length under test: 1m} \\ \text{Turns:} \pm 180^{\circ} \\ \text{Load: 20} \end{array}$	Additional attenuation: ≤0.4B No damage to outer jacket
Temperature cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40→+70°C Cycles: 2 Temperature cycling test dwell time: 8hours	The change in attenuation coefficient shall be less than 0.1dB/km at 1550nm.
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Other parameters	According to <u>IEC 60794 -1</u>	

12F G.657 ADSS mini with minimum 50m span in medium load

Scope

This Specification covers the design requirements and performance standard for the supply of optical

fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS 50m 12F	Self-supporting aerial installation

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	50m
Operation temperature	-20 ºC∼+70 ºC
Storage temperature	-20 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification		
MFD (1310nm)	8.8±0.4µm		
MFD (1550nm)	9.8±0.5μm		
Cladding diameter	125±0.7μm		
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm		
Core/cladding concentricity error	≤ 0.5μm		
Coating/cladding concentricity error	≤ 12.0μm		
Cladding non-circularity	≤ 0.7%		
Cut off wavelength	λcc ≤1260nm		
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling		
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)		

Polarization mode dispersion maximum individual fibre	<=0.1ps/Vkm
Polarization mode dispersion link value	<= 0,06ps/Vkm
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.092ps/nm²·km

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

Item Contents		Value
item	Contents	12
Structure	Туре	1+5
Loose tube or central	Fibre count/tube	12
tube	Outer diameter (mm)	2,4
	Material	FRP
Central	Diameter (mm)	1,8
strength member	PE layer diameter (mm)	-
Water blocking	Material	Water blocking yarn & tape
Peripheral strength member	Material	Aramid yarn
	Material	HDPE
Sheath	Colour	Black
	Thickness (mm)	Nominal: 1.5
Ripcord Number		2
Cable diameter(mm) M	AXIMUM Approx.	7
Cable weight(kg/km) MAXIMUM Approx.		75

Mechanical Performance

Main mechanical performance

Itam	Max allowable tension(N)	Fibre strain (%)	Crush(N/100mm)	
Item			Short term	Long term
12	2500	≤0.6	1500	750
12	1800	≤0.33	1500	750

Environmental performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.5m/s	6.5mm	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Crush	IEC 60794-1-2-E3 Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements
Torsion	IEC 60794-1-2-E7 Cycles:10 Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperature cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70 °C Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.
Other parameters	According to IEC 60794-1	

24F G.657 ADSS mini with minimum 50m span in medium load

Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS 50m 24F	Self-supporting aerial installation

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	50m
Operation temperature	-20 ºC∼+70 ºC
Storage temperature	-20 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4µm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm
Core/cladding concentricity error	≤ 0.5µm
Coating/cladding concentricity error	≤ 12.0µm

Cladding non-circularity	≤ 0.7%	
Cut off wavelength	λcc ≤1260nm	
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling	
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)	
Polarization mode dispersion maximum individual fibre	<=0.1ps/vkm	
Polarization mode dispersion link value	<= 0,06ps/vkm	
Zero-dispersion wavelength	1300~1324nm	
Zero-dispersion slope	≤0.092ps/nm²·km	

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

Item Contents		Value
item	Contents	24
Structure	Туре	1+5
Loose tube or central	Fibre count/tube	12
Loose tube or central tube	Outer diameter (mm)	2,4
	Material	FRP
Central	Diameter (mm)	1,8
strength member	PE layer diameter (mm)	-
Water blocking	Material	Water blocking yarn & tape
Peripheral strength member	Material	Aramid yarn
	Material	HDPE
Sheath	Colour	Black
	Thickness (mm)	Nominal: 1.5
Ripcord	Number	2
Cable diameter(mm) MAXIMUM Approx.		7
Cable weight(kg/km) MAXIMUM Approx.		75

Mechanical Performance

Main mechanical performance

Itom	Novelloushie tension(NI)	Fibra strain (9/)	Crush(N/100mm)	
Item Max allowable tension(N)	Fibre strain (%)	Short term	Long term	
12	2500	≤0.6	1500	750
12	1800	≤0.33	1500	750

Environmental performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.5m/s	6.5mm	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Crush	Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements
Torsion	IEC 60794-1-2-E7 Cycles:10 Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperature cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70 °C Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.

48F G.657 ADSS mini with minimum 50m span in medium load

<u>Scope</u>

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS-SS-50m-48	Self-supporting aerial installation

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	50m
Operation temperature	-40 ºC∼+70 ºC
Storage temperature	-40 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4μm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm
Core/cladding concentricity error	≤ 0.5μm
Coating/cladding concentricity error	≤ 12.0µm
Cladding non-circularity	≤ 0.7%

Cut off wavelength	λcc ≤1260nm		
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling		
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)		
Polarization mode dispersion maximum individual fibre	<=0.1ps/Vkm		
Polarization mode dispersion link value	<=0,06ps/vkm		
Zero-dispersion wavelength	1300~1324nm		
Zero-dispersion slope	≤0.092ps/nm²·km		

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control must ensure good mechanical and temperature performance
- High quality raw material must guarantee the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

Itam	Contents	Value
Item	Contents	48
Structure	Туре	1+5
Loose tube	Fiber count/tube	12
Loose tube	Outer diameter (mm)	2,4
	Material	FRP
Central	Diameter (mm)	1,8
strength member	PE layer diameter (mm)	-
Water blocking	Material	Water blocking yarn & tape
Peripheral sthrength member	Material	Aramid yarn
	Material	HDPE
Sheath	Color	Black
	Thickness (mm)	Nominal: 1.5
Ripcord	Number	2
Cable diameter(mm) MAXIMUM Approx.		10
Cable weight(kg/km) MAXIMUM Approx.		100

Mechanical Performance

Main mechanical performance

Item	Max allowable tension(N)	Fibre strain (%)	Crush(N/100mm)	
item			Short term	Long term
48	2500	≤0.6	1500	750
48	1800	≤0.33	1500	750

Environmental Performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.5m/s	6.5mm	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

formed at 1550n	ormed at 1550nm.				
Items	Test Method	Requirements			
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements			
Crush	IEC 60794-1-2-E3 Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements			
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements			
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements			
Torsion	IEC 60794-1-2-E7 Cycles:10 Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements			
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.			
Temperature cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70 °C Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.			
Other parameters	According to IEC 60794-1				

48F G.657 ADSS with minimum 80m span in heavy load

Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS-SS-80m-48	Self-supporting aerial installation

80m represent the span.

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

The cable offered in	ast be designed, mandractured and tested according to the standards as follows:
ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	80m
Operation temperature	-40 ºC∼+70 ºC
Storage temperature	-40 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4μm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm
Core/cladding concentricity error	≤ 0.5μm
Coating/cladding concentricity error	≤ 12.0μm
Cladding non-circularity	≤ 0.7%
Cut off wavelength	λcc ≤1260nm

Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)
Polarization mode dispersion maximum individual fibre	<=0.1ps/vkm
Polarization mode dispersion link value	<=0,06ps/Vkm
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.092ps/nm²·km

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

lha	Contonto	Value	
Item	Contents	48	
Structure	Туре	1+5	
	Fibre count/tube	12	
Loose tube	Outer diameter (mm)	2,4	
	Material	FRP	
Central strength	Diameter (mm)	1,8	
member	PE layer diameter (mm)	-	
Water blocking	Material	Water blocking yarn & tape	
Peripheral strength member	Material	Aramid yarn	
	Material	HDPE	
Sheath	Colour	Black	
	Thickness (mm)	Nominal: 1.5	
Ripcord	Number	2	
Cable diameter(mm) Approx.		up to 12	
Cable weight(kg/km) Approx.		up to 120	

Mechanical Performance

Main mechanical performance

	an particular and			
Item	Max allowable tension(N)	Fibre strain (%)	Crush(N/100mm)	
iteiii	iviax allowable telision(iv)	rible strail (70)	Short term	Long term

48	4000	≤0.33	1500	750
40	5500	≤0.6	1500	750

Environmental performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.7m/s	12.5	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Crush	IEC 60794-1-2-E3 Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements
Torsion	$\frac{\text{IEC 60794-1-2-E7}}{\text{Cycles:}10}$ Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperatur e cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70 °C Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.
Other parameters	According to IEC 60794-1	

96F G.657 ADSS with minimum 80m span in heavy load

Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS-SS-80m-96	Self-supporting aerial installation

80m represent the span.

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	80m
Operation temperature	-40 ºC∼+70 ºC
Storage temperature	-40 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4µm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm
Core/cladding concentricity error	≤ 0.5μm
Coating/cladding concentricity error	≤ 12.0μm
Cladding non-circularity	≤ 0.7%
Cut off wavelength	λcc ≤1260nm

Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)
Polarization mode dispersion maximum individual fibre	<=0.1ps/Vkm
Polarization mode dispersion link value	<=0,06ps/vkm
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.092ps/nm²·km

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

lk	Combounts	Value
Item	Contents	96
Structure	Туре	1+5
	Fibre count/tube	12
Loose tube	Outer diameter (mm)	2,4
	Material	FRP
Central	Diameter (mm)	1,8
strength member	PE layer diameter (mm)	-
Water blocking	Material	Water blocking yarn & tape
Peripheral strength member	Material	Aramid yarn
	Material	HDPE
Sheath	Colour	Black
	Thickness (mm)	Nominal: 1.5
Ripcord	Number	2
Cable diameter(mm) MAXIMU	up to 14	
Cable weight(kg/km) MAXIMI	up to 140	

Mechanical Performance

Main mechanical performance

Item	Max allowable tension(N)	Fibre strain (%)	Crush(N/100mm)	
			Short term	Long term
48	4000	≤0.33	1500	750

5500	≤0.6	1500	750
------	------	------	-----

Environmental performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.7m/s	12.5	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Crush	Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements
Torsion	IEC 60794-1-2-E7 Cycles:10 Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperatur e cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70 °C Cycles: 2 Temperature cycling test dwell time: 12 hours	The change in attenuation coefficient shall be less than 0.05 dB/km.

144 F G.657 ADSS with minimum 80m span in heavy load

Scope

This Specification covers the design requirements and performance standard for the supply of optical fibre cable in the industry. A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Cable type	Application
ADSS-SS-80m-144	Self-supporting aerial installation

80m represent the span.

Reference

The cable offered must be designed, manufactured and tested according to the standards as follows:

ITU-T G.657A1	Characteristics of a single-mode optical fibre	
IEC 60794-1-1	Optical fibre cables-part 1-1: Generic specification-General	
IEC 60794-1-2	Optical fibre cables-part 1-2: Generic specification-Basic optical cable test procedure	
IEC 60794-3	Optical fibre cables-part 3: Sectional specification-Outdoor cables	
IEC 60794-4-20	Aerial optical cables along electrical power lines – Family specification for ADSS (All Dielectric Self Supported) optical cables	

Life Time

Optical fibre cables offered in compliance with these specifications must be capable to withstand the typical service condition for a period of twenty-five (25) years without detriment to the operation characteristics of the cable.

Application

Item	Value
Max. pole distance	80m
Operation temperature	-40 ºC∼+70 ºC
Storage temperature	-40 ºC∼+70 ºC
Static bending radius	10 times the cable diameter
Dynamic bending radius	20 times the cable diameter

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4μm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm
Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm
Core/cladding concentricity error	≤ 0.5µm

Coating/cladding concentricity error	≤ 12.0μm
Cladding non-circularity	≤ 0.7%
Cut off wavelength	λcc ≤1260nm
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)
Polarization mode dispersion maximum individual fibre	<=0.1ps/Vkm
Polarization mode dispersion link value	<=0,06ps/vkm
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.090ps/nm²·km

Technical Characteristics

- The second coating and stranding technology provide the fibres with enough space and bending endurance, which ensure good optical property of the fibres in the cable
- Accurate process control ensures good mechanical and temperature performance
- High quality raw material guarantees the long service life of cable

Dimensions and Descriptions

The standard optical cable structure is shown in the following table:

Item	Contents	Value	
item	Contents	144	
Structure	Туре	1+5	
	Fibre count/tube	12	
Loose tube	Outer diameter (mm)	2,4	
	Material	FRP	
Central	Diameter (mm)	1,8	
strength member	PE layer diameter (mm)	-	
Water blocking	Material	Water blocking yarn & tape	
Peripheral strength member	Material	Aramid yarn	
	Material	LDPE	
Sheath	Colour	Black	
	Thickness (mm)	Nominal: 1.5	
Ripcord	Number	1	
Cable diameter(mm) MAXIMU	up to 14		
Cable weight(kg/km) MAXIMU	up to 180		

Mechanical Performance

Main mechanical performance

Item	Max allowabl	e Fibre strain (%)	Crush(N/100mm	1)
item	tension(kN)	Fibre Strain (%)	Short term	Long term
48	6500	≤0.33	1500	750
46	5800	≤0.6	1500	750

Environmental performance and installation condition

Max. wind speed	Max. ice thickness	Initial Installation sag	Temperature
17.7m/s	12.5	1.5%	-40 ºC∼+70 ºC

Mechanical, Physical and Environmental Test Characteristics

The mechanical and environmental performance of the cable must be in accordance with the following table. Unless otherwise specified, all attenuation measurements required in this section shall be performed at 1550nm.

Items	Test Method	Requirements
Tension	IEC 60794-1-2-E1 Load: According to 3.5 Sample length: Not less than 50m. Duration time: 1min.	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Crush	Load: According to 3.5 Duration of load: 1min	Additional attenuation: ≤0.05dB after test No damage to outer jacket and inner elements
Impact	Radius: 300 mm Impact energy: 10 J Impact number: 1 Impact points: 3	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20*D Cycles: 25 Load: 150N	Additional attenuation: ≤0.05dB No damage to outer jacket and inner elements
Torsion	IEC 60794-1-2-E7 Cycles:10 Length under test: 1m Turns: \pm 180° Load: 150N	Additional attenuation: ≤0.1dB No damage to outer jacket and inner elements
Water Penetration	IEC 60794-1-2-F5B Time: 24 hours Sample length: 3m Water height: 1m	No water leakage.
Temperatur e cycling	IEC 60794-1-2-F1 Sample length: at least 1000m Temperature range: -40 °C ~+70	The change in attenuation coefficient shall be less than 0.05 dB/km.

	°C Cycles: 2 Temperature cycling test dwell time: 12 hours
Other parameters	According to IEC 60794-1

12/24/48/72/96/144/216/288/576 G.657 mini to be blown in pipes of 12mm internal profile

Scope

This specification covers the design and performance of the single mode optical cables to be used in air blown micro duct application.

Cable Description

- 12/24/48/72/96/144/216/288/576 G.657A1 SM-fibres.
- Loose tubes SZ-stranded.
- Suitable for air blown installation in micro-duct.

Quality

A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Reliability

The supplier must ensure product reliability through rigorous qualification testing of each product family. Both initial and periodic qualification testing must be performed to assure the cable's performance and durability in the field environment.

Reference

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables- part1-1-Generic specification-General
IEC 60794-1-2	Optical fibre cables- part1-2-Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables- part3-Sectional specification- Outdoor cables
IEC 60794-5	Optical fibre cables- part5-Sectional specification- Microduct cabling for installation by blowing

Working Condition

Transportation and storage temperature: -30°C∼+70°C

Installation temperature: -10°C∼+50°C
 Operation temperature: -30°C∼+70°C

Minimum Allowable Bending Radius

Static: 10DDynamic: 20D

D is the out diameter of the cable

Life Time

Optical fibre cables offered in compliance with the specifications must withstand the typical service condition for a period of twenty-five (25) years without detriment to the transmission or operation and maintenance characteristics of the cable.

Optical Fibre

Parameter	Specification
MFD (1310nm)	8.8±0.4μm
MFD (1550nm)	9.8±0.5μm
Cladding diameter	125±0.7μm

Fibre diameter	245±5μm, with UV coating, and coloured to: 250±15μm 200μm option for 144 to 288 fibre cable
Core/cladding concentricity error	≤ 0.5μm
Coating/cladding concentricity error	≤ 12.0μm
Cladding non-circularity	≤ 0.7%
Cut off wavelength	λcc ≤1260nm
Attenuation coefficient	1310nm: 0.36dB/km max after cabling 1550nm: 0.22dB/km max after cabling
Bending-loss performance of optical fibres @1550nm	≤0.25dB (10 turns around a mandrel of 30mm diameter)
Polarization mode dispersion maximum individual fibre	<=0.1ps/vkm
Polarization mode dispersion link value	<= 0,06ps/Vkm
Zero-dispersion wavelength	1300~1324nm
Zero-dispersion slope	≤0.092ps/nm²·km

General Design

- Optical fibres must be housed in loose tubes that are made of high-modulus plastic and filled with waterproof compounds.
- FRP must be applied as central strength member.
- Loose tubes must be SZ-stranded around the strength member.
- Water blocking yarns must be used in and over the cable core to prevent it from water ingress.
- Polyethylene sheath must be applied over the cable core as the outer sheath.

Dimensions and Descriptions of Cable Construction

Item	Contents	Valu	ıe											
		12	24	48	72	96	144		216	,	288	,	576	
Loose	Number	1	2	4	6	8	12	6	18	9	24	12	48	24
tube	Outer diameter	1.45	5											
	±0.1mm													
Filler	Number	5	4	2	0	0	0		0		0		0	0
Fibre counts per tube	G.657A1	12					12	24	12	24	12	24	12	24
Central	Material	FRP					•		•		•	•	•	
strength member	Diameter (mm)	1.6				2.4	2.4		2.6		2,8		/	
	Diameter of PE lay	/				/	4.1		/		/		/	
+	Material	HDF	PE											
	Colour	Blac	ck											
	Thickness (mm)	App	rox.0).5										

Cable diameter(±0.2mm)	5.4	6.1	7	8.5	9	10.3
For micro –duct inside (mm)	8~14	8~ 14	10~14	14	14	14
Max. Tensile strength (N)	600	800		600	1000	1000
Crush(N/100mm)	Short term: 500	Long t	erm: 200			
Cable weight(kg/km) Approx.	26	36	52		80	100

The supplier can offer thicker 216, 288 and/or 576 fibre cable, but must submit exact installation rules, which allow the air blowing of the cable in a PEHD pipe of 14mm internal diameter to a distance greater than 1km! Same rule goes for the 144 fibre cable, in relation to a 10mm internal diameter PEHD pipe.

Mechanical, Physical and Environmental Test Characteristics

The finished cables must be subjected to the following mechanical conditions.

Item	Test Method	Requirements
Tensile performance	IEC 60794-1-2-E1 Load: according to short term tensile described in 3.2.2 Cable length under tension: Not less than 50m. Duration of load sustain: 1min. Velocity of transfer device: 10mm/min	The maximum fibre strain less than 0.6% under maximum tensile short-term load. The maximum increase in attenuation less than 0.1dB. No change in attenuation after test at 1550nm. Under visual examination without magnification, no damage to the sheath or to the cable elements after test.
Crush	IEC 60794-1-2-E3 Load: 500N Duration of load: 1min	No change in attenuation after test at 1550nm. Under visual examination without magnification, no damage to the sheath or to the cable elements. The imprint of the striking surface on the sheath is not considered mechanical damage.
Bend	IEC 60794-1-2-E11A Mandrel radius: 10 times cable diameter Turns:10 Cycles:5	No change in attenuation at 1550nm after test. Under visual examination without magnification, no damage to the sheath or to the cable elements.
Repeated bending	IEC 60794-1-2-E6 Bending radius: 20 times cable diameter Cycles: 25 Load: 25N Duration of cycle: Approximately 2s.	No change in attenuation at 1550nm after test. Under visual examination without magnification, no damage to the sheath or to the cable elements.
Torsion	IEC 60794-1-2-E7 Cycles: 5 Length under test: 1m Turns: ±180° Load: 40N	The variation on attenuation for each fibre less than 0.05dB at 1550nm Under visual examination without magnification, no damage to the sheath or to the cable elements. No permanent change in attenuation after test.

	IEC 60794-1-2-F1				
	Sample length: at least 1000m				
Temperature	Temperature range: -30°C \sim +70°C	There is no change in attenuation coefficient			
cycling	Cycles: 2	at 1550nm after the test.			
	Temperature cycling test dwell time:				
	12 hours				
	IEC 60794-1-2-F5B	No water leakage			
Water	Time: 24 hours				
Penetration	Sample length: 3m				
	Water height: 1m				
	IEC 60794-1-2-E14	No filling compound dripped.			
C	Sample count: 5				
Compound	Sample length:300 ±5 mm,				
llow	Remove length: 130 ±2,5 mm,				
	Time:24h				
Other parameters	According to IEC 60794, YD/T 1460.4-2006				

Remark: "No attenuation changes" is considered as the attenuation changes ≤ 0.05 dB.

Environmental and installation condition

Transportation and storage temperature: -30°C∼+70°C

Installation temperature: -10°C∼+50°C
 Operation temperature: -30°C∼+70°C

4/12 G.657 Optical fiber cables for outdoor installation

Scope

This specification covers the design and performance of the single mode optical cables to be used in air blown micro duct application.

Cable Design - IEC/EN 60794

- 4/12 G.657A1 SM-fibres.
- Loose Tube: thermoplastic material, containing up to 12 fibres and filled with a suitable water tightness compound.
- Longitudinal Water Tightness: dry core with water swellable elements.
- Dielectric Reinforcement: glass yarns.
- Outer Sheath: PE.
- Suitable for air blown installation in micro-duct.

Technical Data

2.0	
3.7	
14	
	3.7

Minimum Bending		Without Tension 30		
Radius	mm	mm	Under Maximum	Tension 20 x Cable-Ø
			Transport & Storage	
Temperature Range	ōС	Installation - 10 to + 50	- 20 to + 60	Operation - 20 to + 60

Main characteristics

Test	Test Standard	Test Standard	Acceptance Criteria
Max. Installation			
Tension	IEC 60794-1-2-E1	200 N	$\Delta\alpha$ reversible
Max. Operation Tension	IEC 60794-1-2-E1	100 N	Δα ≤ 0.05 dB
			Δα reversible, no
Crush	IEC 60794-1-2-E3	800 N / 100 mm	damage
Temperature Cycling	IEC 60794-1-2-F1	-20°C to + 60°C	$\Delta \alpha \le 0.1 \text{ dB/km}$
		sample=3m, water	
Water Penetration	IEC 60794-1-2-F5B	column=1m	no water leakage in 24h

Fibre Colours

No.	1	2	3	4	5	6	7	8	9	10	11	12
_	_											
Colour	red	green	blue	yellow	white	grey	brown	violet	aqua	black	orange	pink

Sheat Marking

The outer sheath must be marked in 1 meter intervals as follows:

TO SM 03 1 x <number of fibres> G657A <Manufacturer> <year of manufacture> <cable ID> <length marking in meters>

Packing

Wooden or plastics drums with protection.

Delivery Lenghts

Standard delivery lengths are 2 km, 4 km, with a tolerance of - 1% / + 3%

Quality

A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Reliability

The supplier must ensure product reliability through rigorous qualification testing of each product family. Both initial and periodic qualification testing must be performed to assure the cable's performance and durability in the field environment.

Reference

ITU-T G.657A1	Characteristics of a single-mode optical fibre
IEC 60794-1-1	Optical fibre cables- part1-1-Generic specification-General
IEC 60794-1-2	Optical fibre cables- part1-2-Generic specification-Basic optical cable test procedure
IEC 60794-3	Optical fibre cables- part3-Sectional specification- Outdoor cables
IEC 60794-5	Optical fibre cables- part5-Sectional specification- Microduct cabling for installation by blowing

48/144/288 G.657 Optical fiber cables for outdoor installation – Rodent Protected

Scope

The Loose Tube Cable Rodent-Protected is a robust, nonmetallic, loose tube outdoor duct cable, rodent protected, longitudinal water-protected, with high pulling force. Installation: by blowing or pulling, into conduits or on cable trays.

Product characteristics

Fibre type Single mode 9/125

Optical fibre standard ITU-T G.657.A1

Optical element Loose tube, gel filled

Cable metal free Yes

Strip method 1 Rip cord

Strain relief Yes

Material outer sheath HDPE

Colour outer sheath Black

Technical Data

Cable		48F	144F	288F
No. of Fibres		48	288	
Loose Tube - Ø	mm			
Cable Diameter	mm	11,3	15,3	17,9

Cable Weight	kg/m	0,10	0,12	0,25
Minimum Bending				
Radius	mm	160	185	285

Main characteristics

Test	Test Standard	Test Standard	Acceptance Criteria
Max. Installation			
Tension	IEC 60794-1-2-E1	200 N	Δα reversible
Max. Operation Tension	IEC 60794-1-2-E1	100 N	$\Delta \alpha \le 0.05 \text{ dB}$
			Δα reversible, no
Crush	IEC 60794-1-2-E3	800 N / 100 mm	damage
Temperature Cycling	IEC 60794-1-2-F1	-20°C to + 60°C	$\Delta \alpha \le 0.1 \text{ dB/km}$
		sample=3m, water	
Water Penetration	IEC 60794-1-2-F5B	column=1m	no water leakage in 24h

Fibre Colours

No.	1	2	3	4	5	6	7	8	9	10	11	12
Colour	red	green	hlua	vellow	white	grov	brown	violet	20112	hlack	orange	pink
Coloui	Teu	green	blue	yenow	Wille	giey	DIOWII	violet	aqua	DIACK	Orange	рик

Sheat Marking

The outer sheath must be marked in 1 meter intervals as follows:

TO SM 03 1 x <number of fibres> G657A <Manufacturer> <year of manufacture> <cable ID> <length marking in meters>

Packing

Wooden or plastics drums with protection.

Delivery Lenghts

Standard delivery lengths are 2 km, 4 km, with a tolerance of - 1% / + 3%

Quality

A stable quality control system for the cable products through several programs including ISO 9001, ISO 14001 and OHS must be ensured.

Reliability

The supplier must ensure product reliability through rigorous qualification testing of each product family. Both initial and periodic qualification testing must be performed to assure the cable's performance and durability in the field environment.

Color Code and Cable Sheath marking

Color Code of Fibres

Standards: DIN VDE 0888 & IEC 60304

Fiber in tubes

fiber ord. no	color	CAD color	fiber ord. no	color	CAD color	
1	red	red	13	red -	red -	
2	green	green	14 green -		green -	
3	blue	blue	15	blue -	blue -	
4	yellow	yellow 10		yellow -	yellow -	
5	white	9	17	white -	9 -	
6	grey	8	18	grey -	8 -	
7	brown	42	19	brown -	42 -	
8	violet	magenta	20	violet -	magenta -	
9	agua	cyan	21	agua -	cyan -	
10	black	white/black	22	dark green	72	
11	orange	40	23	orange -	40 -	
12	pink 11		24	pink -	11 -	

Tubes in cable

tube ord. no	color	CAD color		
1	red	red		
2	green	green		
3	blue	blue		
4	yellow	yellow		
5	white	9		
6	grey	8		
7	brown	42		
8	violet	magenta		
9	agua	cyan		
10	black	white/black		
11	orange	40		
12	pink	11		

Cable sheath marking

Color of printing: white

- Contents: RUNE, year of manufacturing, DIN cable name, Fibre count x SM 9/125 <fibre type>
 cable number // meter marking
- Interval: 1±0.2% m
- Outer sheath marking legend can be changed according to user's requests.
- 4F ADSS does not need consecutive meter markings.